



Dart Aerospace Ltd.
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647.7306

Job Sheet 210358



Part No: 647.7306

Job Qty: 1 pcs

Part Name: EC135 T2/P2 Cable Cutters (Removable Provisions Only)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/5/20

Job Tracking No:

Due Date: 9/1/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: MPP-195 REV.N/C IPP REV:A 18.10.30 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		9/1/20	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		DAS
							Packaging 1 - 3	✓	80
							Packaging 1 - 4		9-89
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		JUL 17 2020
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



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Container No: S288627



Part: 647.7306

Job No: 210358

Serial No/Batch: S288627

Revision: N/C

Inspector:

Exp Date:

Instructions: FAA STC SR02307LA 16/11/20, T60 STC LoA R

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120	QC 4	1 pcs	9/1/20	0.00 0.00	Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					Packaging 1 - 37	
					QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
130	Packaging 3-1 - Stock - B4B	1 pcs	9/1/20	0.00 0.00	QC 4 - 75	
					QC 4 - 78	
					QC 4 - 84	
					QC 4 - 80	
					QC 4 - 85	
					Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
135	DC - 1 - B4B	1 pcs	9/1/20	0.00 0.00	Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
140	QC 21 - FG	1 pcs	9/1/20	0.00 0.00	Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
135	DC - 1 - B4B	1 pcs	9/1/20	0.00 0.00	DC - 1 - B4B	
					DC - 2 - B4B	
140	QC 21 - FG	1 pcs	9/1/20	0.00 0.00	QC 21 - FG - 21	

QC 21 - FG - 70

QC 21 - FG - 9

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - Identify and pack for shipping as per PPP 647.7306

135 - Photocopy bluefile & type labels per PPP 647.7306 (MPP-195)

140 - (QC21- Final Inspection - Work Order Release)

(016535)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.1012 ✓	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S264601 ✓ (Exp Date 10/31/2020)
601.2045 ✓	RTV (LOCTITE 598)	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	S278852 ✓ (Exp Date 05/19/2021)
601.3011 ✓	P-Seal	→ 1 ft (1 ea)	110-Packaging 1 - Pick Kit	S098874 ✓
601.3902 ✓	Eye Bolt	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	S248574 ✓
647.0112 ✓	Strut Bracket	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	S258631 ✓
647.1404 ✓	Upper Cutter Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S245526 ✓
647.1702 ✓	Skid Deflector Assembly	2 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	S287825 ✓
647.7501 ✓	Lower Cutter Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S287320 ✓
647.7701 ✓	Strut Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	S258875 ✓
647.7702 ✓	Strut Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	S258859 ✓
93635A212 ✓	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	S133297 ✓
AN3-11A ✓	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	S287945(x2) S228829(x2) ✓
AN316C4R ✓	Nut, Jam	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	S237720(x3) S23429(x1) ✓
AN44-12A ✓	Eyebolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S285333 ✓
AN4C7A ✓	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	S251071 ✓
AN665-34R ✓	Clevis	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	S239635 ✓
LN9025-0820K ✓	Lock Tab Washer	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	S232570 ✓
LN9037-08018 ✓	Screw	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	S232833 ✓
MS21042-3 ✓	Nut use MS21042L3 per QSI 017	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	S267766 ✓
MS21042L08 ✓	Nut	9 Ea (9 ea)	110-Packaging 1 - Pick Kit	S259890 ✓
MS21042L4 ✓	Nut	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	S278891 ✓
MS21266-2N ✓	Grommet	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	S249217 ✓
MS27039-08-13 ✓	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	S283890 ✓
MS27039-08-27 ✓	Screw	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	S134532 ✓
NAS1149C0432R ✓	Washer (AN960C416L)	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	S257777 ✓
NAS1149F0332P ✓	Washer (AN960-10L)	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	S247891 ✓
NAS1149FN832P ✓	Washer (AN960-8)	23 Ea (23 ea)	110-Packaging 1 - Pick Kit	S248080 ✓
NAS1149F0532P ✓	Washer (AN960-516L)	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S18057 ✓
NAS6603-12 ✓	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	S228707 ✓
NAS6603-16 ✓	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	S239669 ✓

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.1012	1	24	0
	601.2045	1	23	0
	601.3011	1	93	0
	601.3902	2	34	0
	647.0112	4	120	0
	647.1404	1	11	0
	647.1702	2	1	0
	647.7501	1	14	0
	647.7701	2	49	0
	647.7702	2	38	0
	93635A212	4	73	0
	AN3-11A	4	136	0
	AN316C4R	4	77	0
	AN44-12A	2	31	0
	AN4C7A	4	202	0
	AN665-34R	4	84	0
	LN9025-0820K	8	220	0
	LN9037-08018	8	139	0
	MS21042-3	4	334	0
	MS21042L08	9	517	0
	MS21042L4	4	1,287	0
	MS21266-2N	1	28	0
	MS27039-08-13	4	85	0
	MS27039-08-27	5	58	0
	NAS1149C0432R	12	1,476	0
	NAS1149F0332P	8	1,925	0
	NAS1149F0532P	2	1,435	0
	NAS1149FN832P	23	1,093	0
	NAS6603-12	4	75	0
	NAS6603-16	4	73	0
Part Specifications				
Specifications could not be found.				

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					